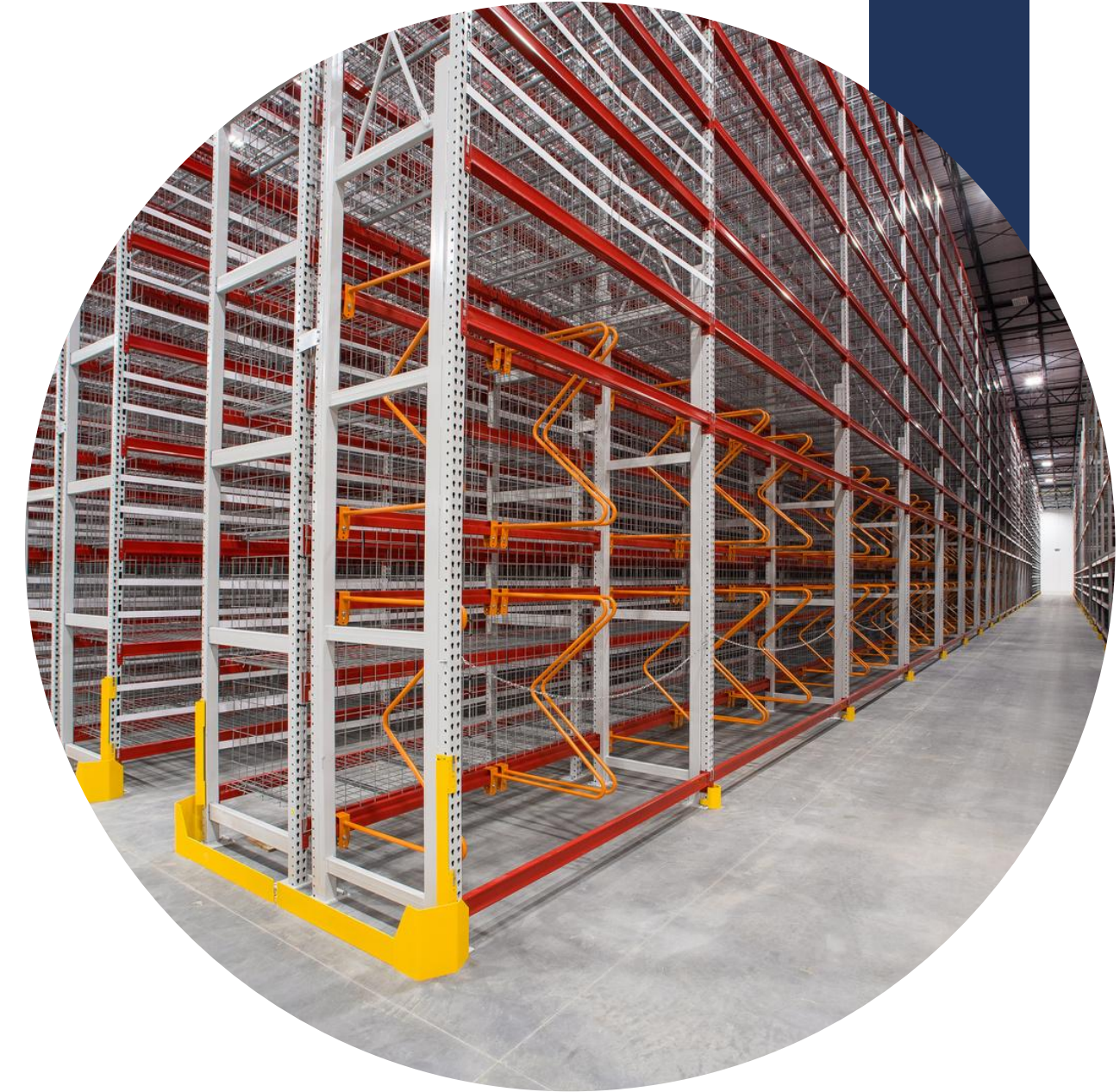


Engineering *One Rack Tips & Tricks*

Learn new tips and tricks to help navigate One Rack for Speedrack materials, and find out about upcoming building code/RMI changes that could impact the way you scope rack product for your customers.



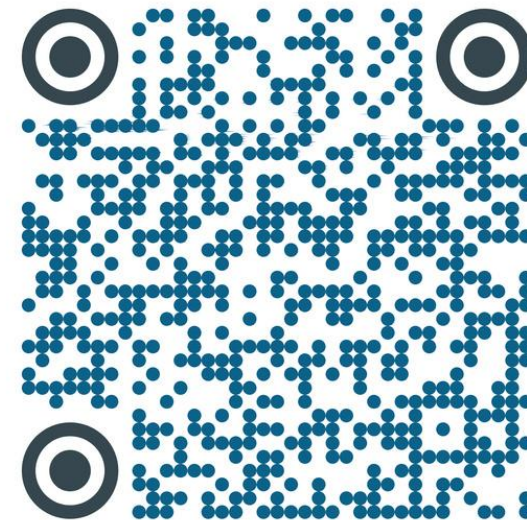
Introduction



William M. Roney, P.E.
Vice President of Engineering

email: broney@speedrack.net
phone: 616.588.9865

 **Connect on LinkedIn!**





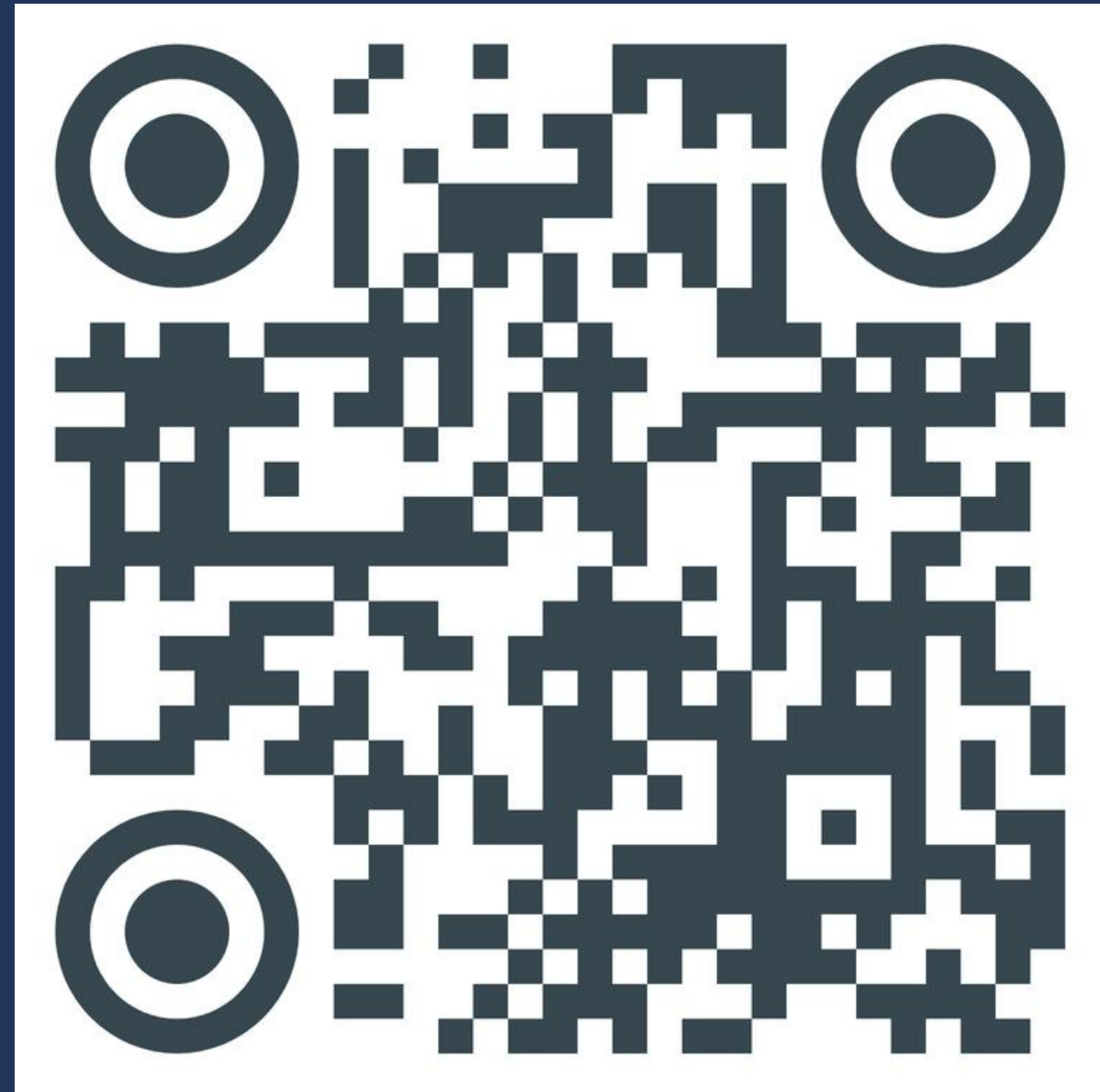
Speedrack

Where Quality and Innovation Stack Up.

DISTRIBUTOR DAYS

Monday July 21st, 2025

Visit speedrack.net/ssi or scan this QR Code to view the itinerary, download presentation slides, and more!



Code Changes

- Adoption of IBC 2024 by the Authority Having Jurisdiction (AHJ) will require the 'new' RMI design.
- This should be checked up front so that we can support with a quote design that will apply.
- See screenshot for example from San Antonio, TX which adopted the new IBC edition on May 1, 2025.
- Going to be a challenge over the next several years as Municipalities and States will be adopting this (or not) on their own schedules.
- Best course of action will be to ensure you supply our Sales Team with the actual project location, and not just the closest large city if possible.
- Most frequent changes you will see in the 'new' designs will be larger base plates and larger beam endplates.

2024 Codes

On January 30, 2025, the City Council adopted the [2024 International Code Council \(ICC\)](#) codes and the 2024 San Antonio Property Maintenance Code (SAPMC). The 2024 ICC codes include the following:

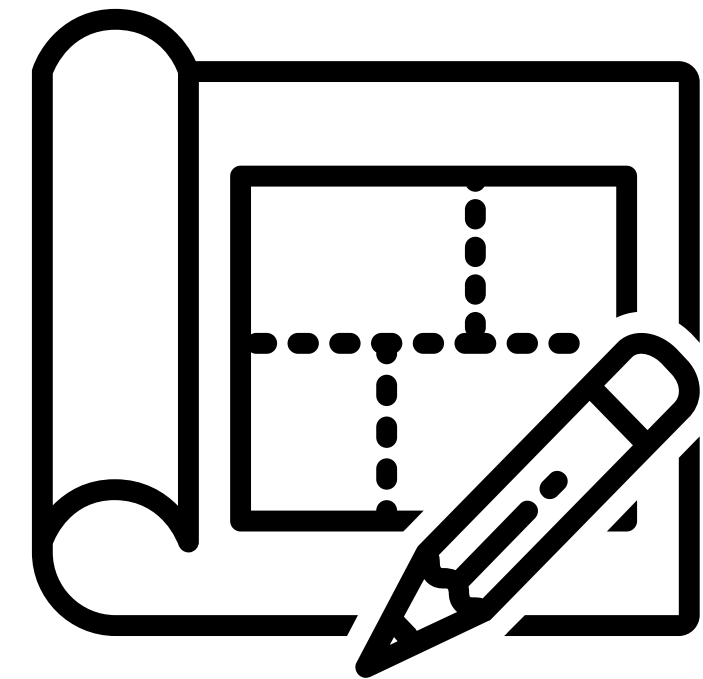
- International Building Code (IBC)
- International Existing Building Code (IEBC)
- International Fire Code (IFC)
- International Fuel Gas Code (IFGC)
- International Mechanical Code (IMC)
- International Plumbing Code (IPC)
- International Residential Code (IRC)
- International Swimming Pool and Spa Code (ISPSC)
- National Electrical Code (NEC)

The energy code was excluded from this cycle.

NOTE: The 2024 ICC Codes and SAPMC will become effective May 1, 2025.

Anchoring Near Slab Joints

- A control joint / saw cut won't be the full depth of the slab.
- It can be difficult to determine without the slab/building drawings, but if the field can stick something down to measure the depth, it should be obvious in many cases.
 - A control joint won't be more than 1.5"-2" in depth.
 - An expansion joint will be the full depth of the slab.
- If it is an expansion joint, then the base plate/anchors should never straddle the joint!
- Other than that, you'll just want to keep the required edge distance
 - Note - if it is a low seismic job and the anchors are under utilized, we can probably get away with decreasing the capacity based on the proximity to the joint.
- Epoxy anchors are an option.
 - HILTI has an interesting alternative to epoxy called the Hilti Kwik X which is just a screw anchor with an epoxy capsule thrown into the hole before installation.



OneRack Resources

✓ OneRack Video

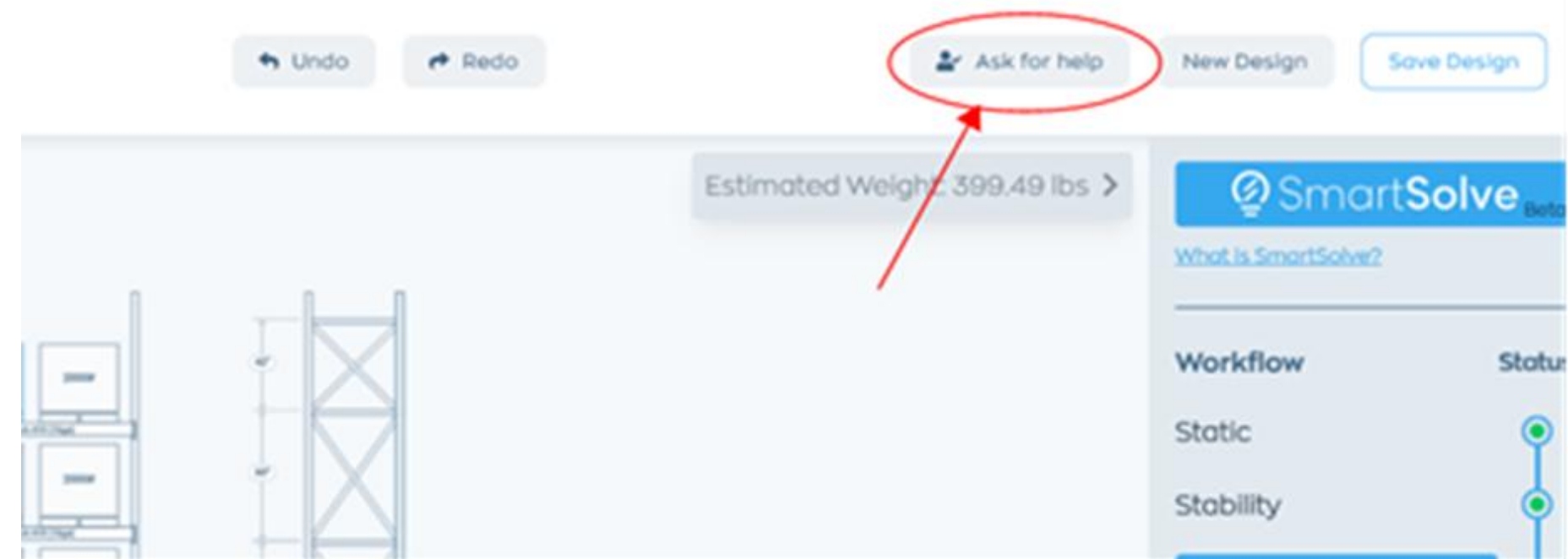
- Here is the most recent video OneRack has posted:
<https://vimeo.com/manage/videos/1083077855>

✓ OneRack YouTube Channel

- Here is their YouTube channel, which has a few as well:
<https://www.youtube.com/playlist?list=PLM1TqkFN7reb4SHxJI9ZjRPufYY9agbZF>

✓ Help Needed?

- You can email customerservice@oneracksolutions.com if you have questions
- However, if users have questions about a particular design, they should click the **Ask for Help** button, and send the link to the design - this gives OneRack engineering access so they can look at the design.



OneRack Troubleshooting for Speedrack Material

1. Most common issue for seismic locations is the diagonal bracing.
2. If the 'frame' shows up as red / not checking, scroll down and check the brace utilization.
3. If > 100%, you can adjust the following:
 - a. Brace panel dimension down from 60" down to 42" (by clicking on the dimension next to the brace panel)
 - b. Brace section to our heavy duty 1-1/8" dia. option (by clicking the brace under 'part name' in the frame area)
 - c. Often in higher seismic areas you will need to look at the "full radius weld" option (which has a price increase and needs to be called out)

PART NAME ▾	UTILIZATION ▾
1.5"x1.5"x18ga	3.77%
7/8" Dia x 20ga	0.00%
7/8" Dia x 20ga	0.00%

PART

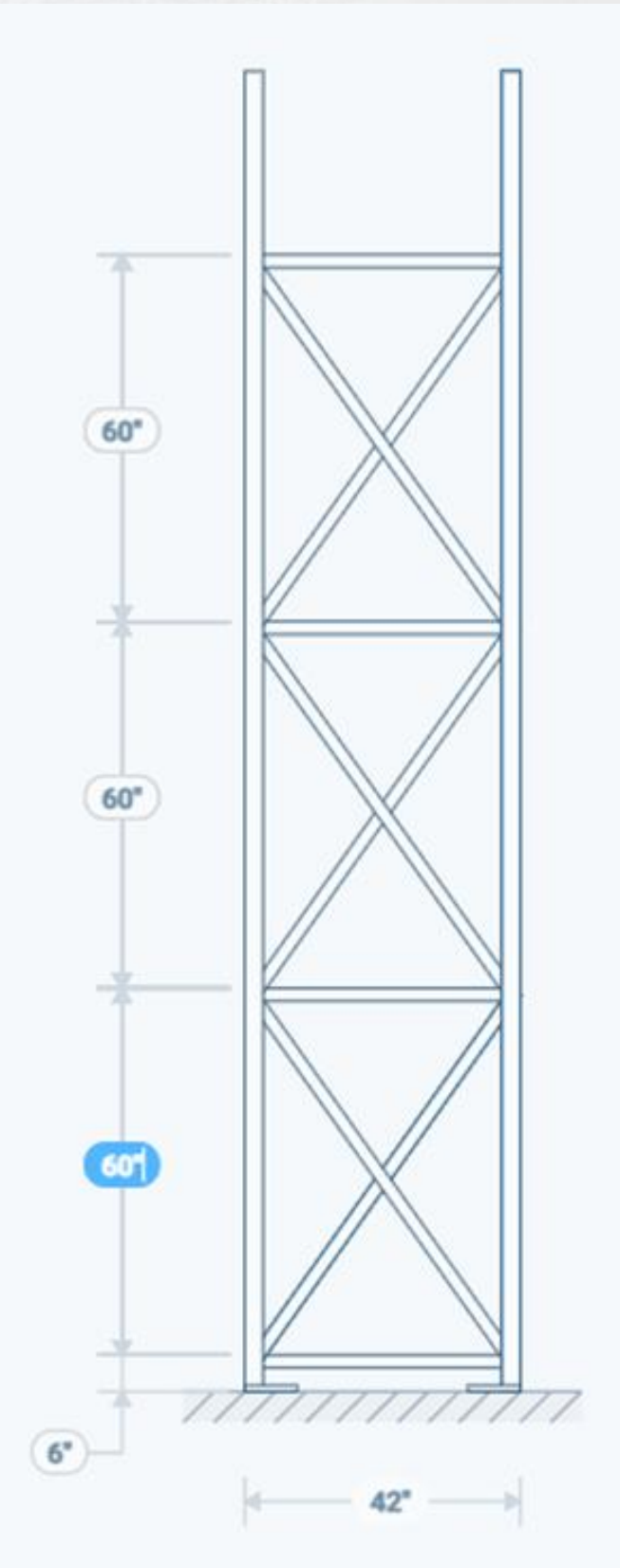
Select option ▾

Roll Formed

7/8" Dia x 20ga

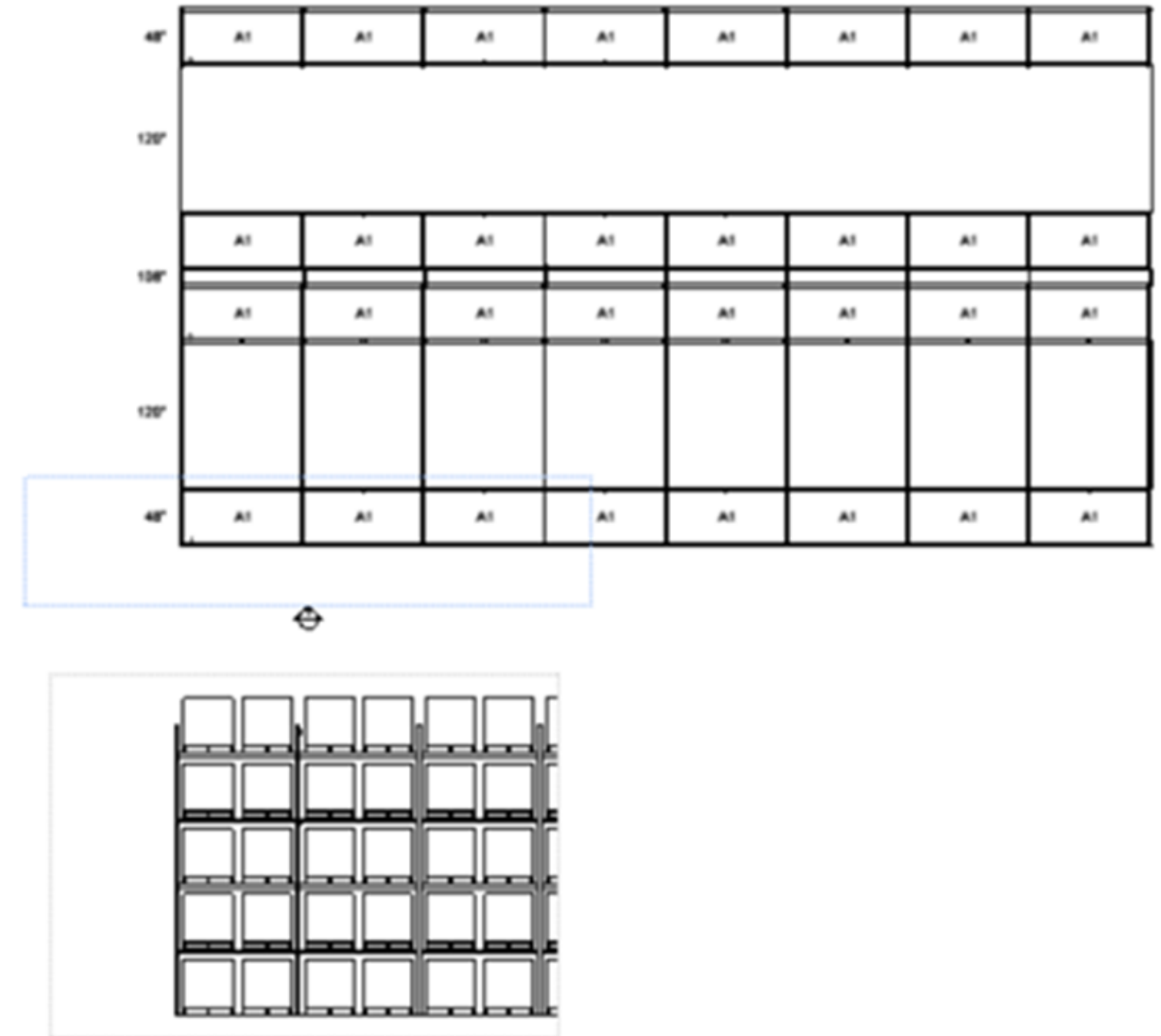
1-1/8" Dia x 18ga

1-1/8" Dia x 18ga (Full Radius Wel



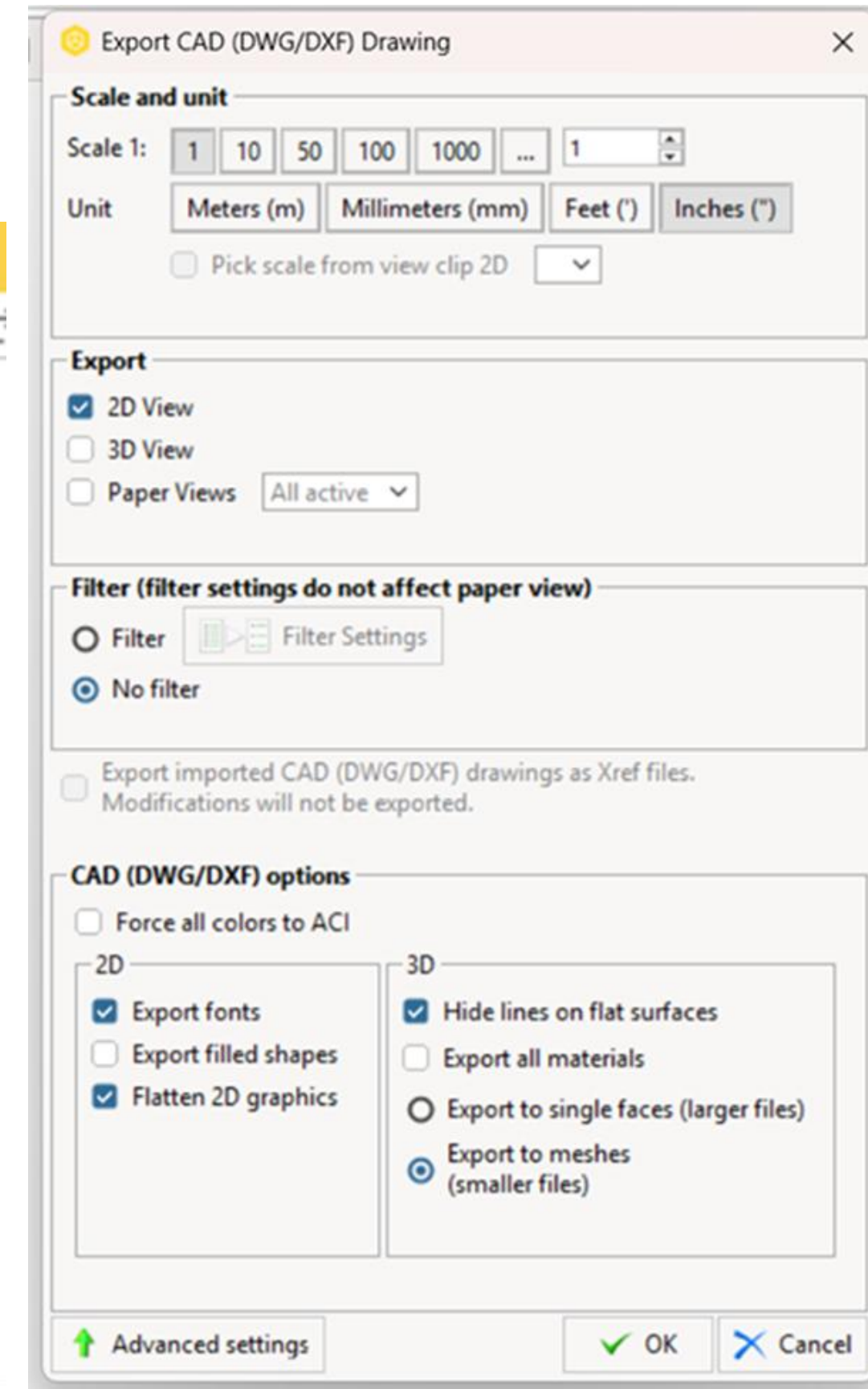
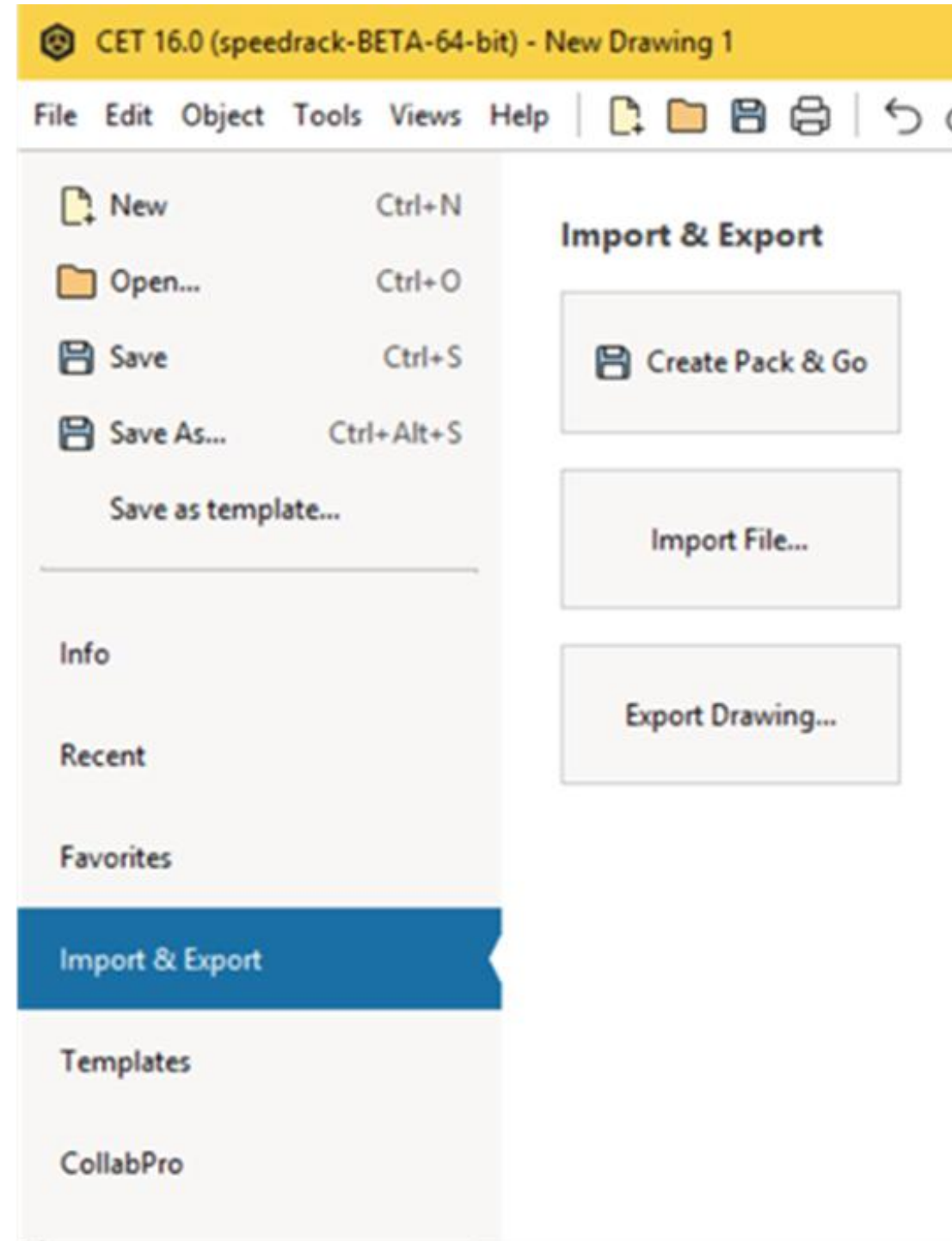
Speedrack & Configura

- Configura produces 2D and 3D drawings.
- You can import autocad 2D building files or create your own walls and columns.
- The marker on the bottom left side is a 0,0 point for CAD reference.
- You can insert elevations into the 2D workspace.



Speedrack & Configura

- From the file command list you can import or export AutoCAD drawings.
- You can control the scale and units in the exported 2D DWG.
- You can also export a 3D DWG.



SPEEDRACK & SEMI-AUTOMATION



Speedrack
Products Group, Ltd.

Automation & Robotics Support

- Speedrack is ready to support you on future projects
- Custom details with built-in adjustability
- Enhancements in Production for Required Tolerances
- Grace Bartrand - *Director of Quality & Continuous Improvement*
- Incorporated Lessons Learned from Various Installs
- **Technical Acceptance Process:**
 - a. Speedrack engineering reviews technical specifications
 - b. Clarifications on tolerances and other requirements (labels! millimeters!)
 - c. Worked on multiple styles & applications
 - d. **Examples Include:** Stow, HAI, Amazon, Libaio, BoxLogix



Technical Document Clarifications		
Date:		
Section	SPGL Clarification	Response

Speedrack & Semi-Automation



SpaceMaker Systems

Pallet Shuttle – Speedrack Atlas 1D

- Excellent cube utilization
- Excellent space utilization
- Excellent productivity
- Standard lift equipment (Semi Automated)
- FIFO & LIFO



Pallet Shuttle – Speedrack Atlas 1D

- Li+ Battery Powered
- Pallet Size:
- 40”W & 48”W x 48”D
- Max Load: 3,300lb
- Ambient Units (40°F to 120°F)
- Cold Store Units (Down to -22°F)



stow Atlas® 1D Pallet Shuttle
Advantages

High storage density	Lower operating costs & higher efficiency	Less damage = lower repair and maintenance cost	Automated stock count
Continuous workflow	Deep lane storage +60 pallets deep	Higher safety degree	RF-integration & WMS interface

Pallet Shuttle – Speedrack Atlas 1D

- Up to 16hr life per charge
- 3hr charging time
- Movement speeds:
 - 2.6ft/s when loaded
 - 3.3ft/s when empty
- Programmable Spacing Between Pallets
 - Compatible with new fire code requirements!



Tote Picking ASRS (Automated Storage / Retrieval System)

HAI ROBOTICS

Speedrack is excited to partner with Hai Robotics, and are now in our final stages of approval for their HPS3 System

System 3 Benefits

Up to **67%**
labor cost
reduction

Same Day Order
cut-off time extended

24/7
operating
capable

0 travel
for order picking

99%+
order picking
accuracy

Up to **43**
totes per square
meter storage



HaiPick A42T-E2
Telescopic Grappling-hook ACR



Fast-transit AMR

AS/RS

(Automated Storage / Retrieval System)

- Automated Case Pick
- Great Cube Utilization
- Direct to Consumer
 - (E-Commerce, Pharma, Grocery, etc)



AS/RS

(Automated Storage / Retrieval System)

- Variety of Pick-Bots
 - **ACR** (Autonomous Case-Handling)
 - **AMR Companion Bots** (Autonomous Mobile Robot)



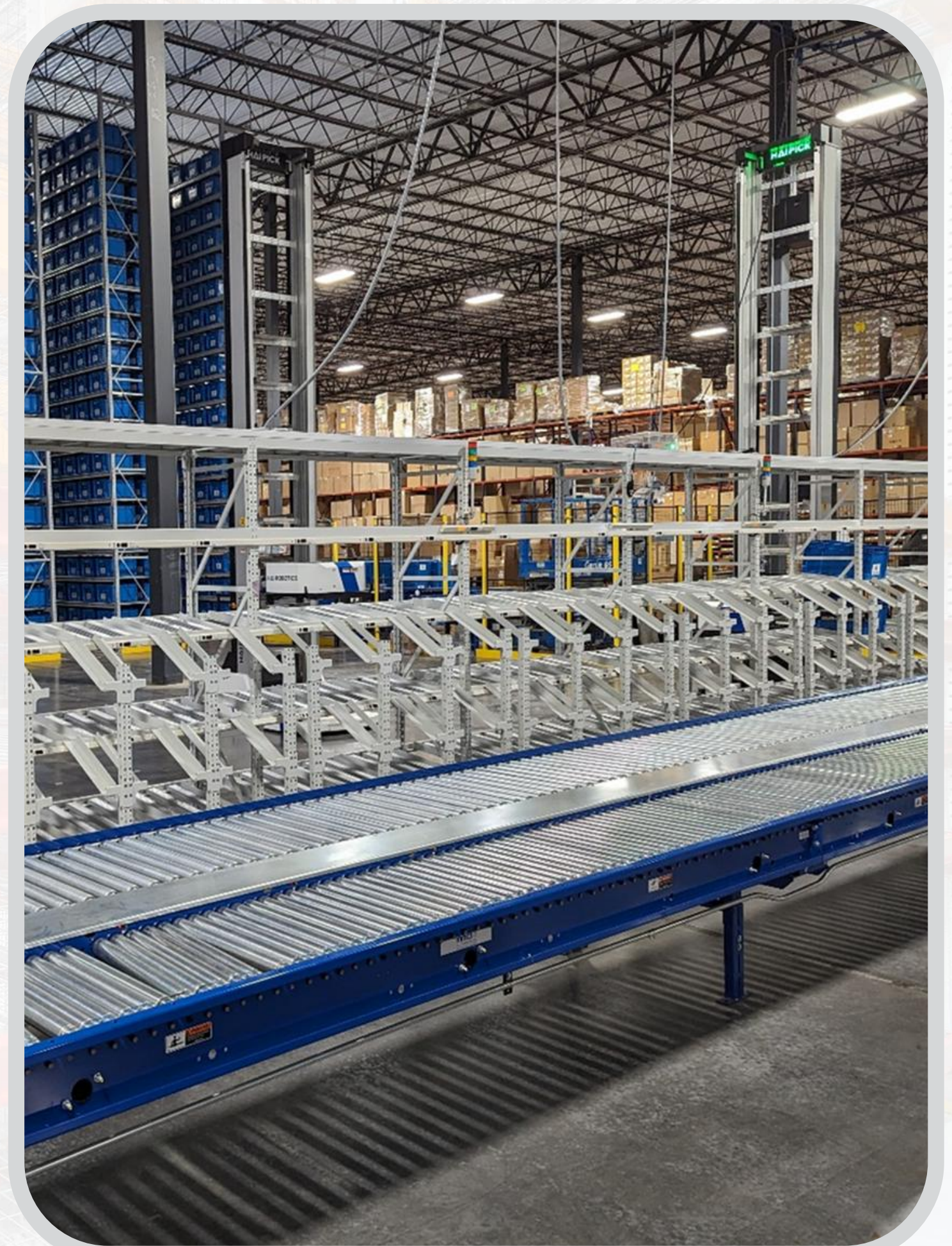


Meeting your warehousing automation needs efficiently and intelligently

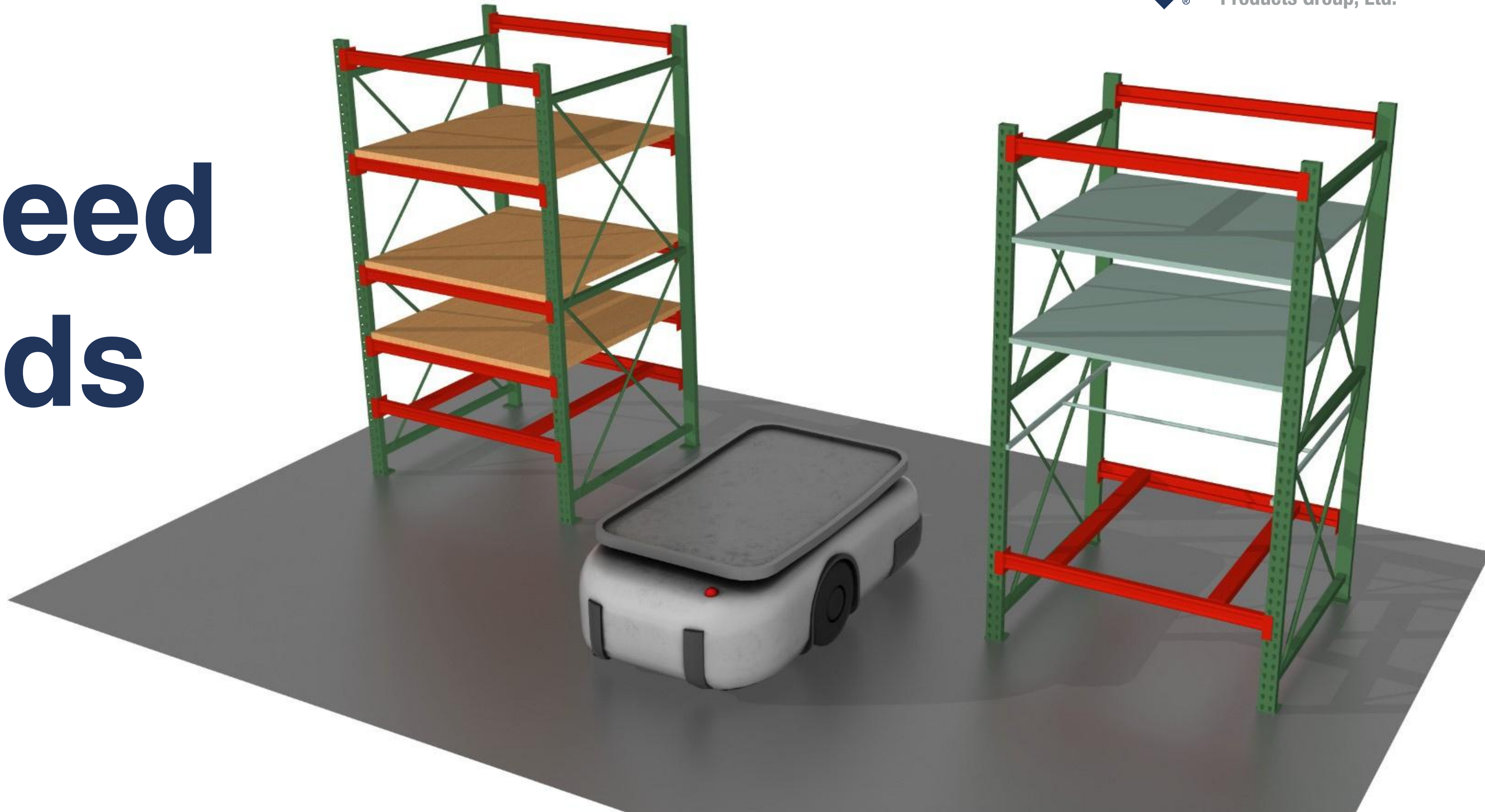
AS/RS

(Automated Storage / Retrieval System)

- Li Battery Powered
 - ACR's
 - 6.6hr run time avg.
 - 1hr charge time avg
- Case / Tote
 - 650mm L x 450mm W x 200-400mm
(25.6" L x 17.7" W x 7.8"-15.7" H)
 - 32' 10" pick height
 - Up to 67lb per tote, 8 totes per pick-bot



Speed Pods





Speedrack

Where Quality and Innovation Stack Up.

Thank You!

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Vice President of Engineering

email: broney@speedrack.net

phone: 616.588.9865

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